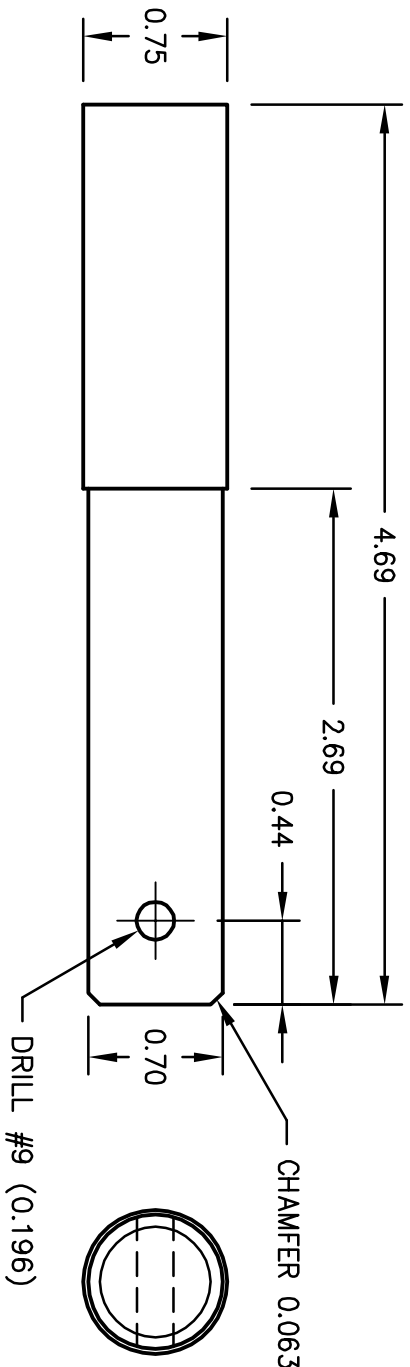
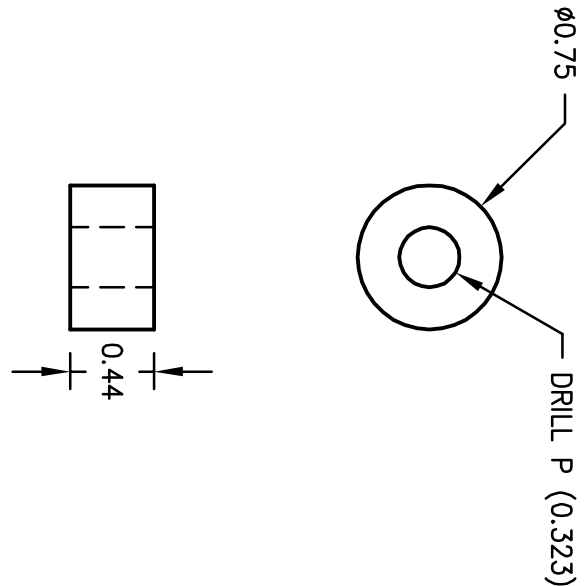


01 DOWN TUBE



03 PIN



04 SPACER

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. ALL STEEL PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED PRIOR TO ASSEMBLY.

2	69830-11	07	GUIDE	304 STAINLESS STEEL	ASTM A269	Ø0.75 X 0.065 RND. TUBE
2	69830-19	06	CAP	321 STAINLESS COND. A	AMS 5510	0.025 SHEET
2	69830-07	05	BLOCK	304 STAINLESS STEEL	ASTM A479	0.188 SQ. ROD
1	82832-04	04	SPACER	304 STAINLESS STEEL	ASTM A479	0.75 ROD
1	82832-03	03	PIN	304 STAINLESS STEEL	ASTM A479	0.75 ROD
1	82832-02	02	TUBE	304 STAINLESS STEEL	ASTM A554	1.0 X 2.0 X 0.125 TUBE
1	82832-01	01	DOWN TUBE	304 STAINLESS STEEL	ASTM A554	1.0 X 2.0 X 0.125 TUBE
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
LIST OF MATERIALS						

APPROVALS		DATE	AERO DESIGN LTD.			
DRAWN: JEFF CLARKE		10 NOV 2008	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290K			
CHECKED: E. BURGOIN			2013 - 38TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7			
UNLESS OTHERWISE SPECIFIED			tel: (403) 250-8027 fax: (403) 250-8833 www.aerodesign.ca			
DIMENSIONS ARE IN INCHES.			MCDONNELL DOUGLAS MD600N			
TOLERANCES ON:			QUICK RELEASE CARGO BASKET			
DECIMALS			DOWN TUBE FABRICATION			
ANGLES						
X.XXX ±0.010						
X.XX ±0.03						
X.X ±0.1						
			SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
			SHEET 1 OF 1	A1	82832	0